



Welder type	MP 100/MF/LL	MP 170/MF/LL	MP 350/MF/LL
. Power at 50% KVA	100	170	340
. Short circuit secondary current KA	28	51	90
. Welding sec. current for 200 ms KA	21	35	65
. Max. effort on the electrodes at 6 bars da N	470	470 / 730	730 / 1200
. Throat depth mm	400 - 600 - 800	400 - 600 - 800	600 - 800 - 1000
. Max. weldable thickness on light alloys (RWMA norms)			
Commercial class	2 + 2	> 3 + 3	> 3 + 3
MIL class	0,8 + 0,8	1,5 + 1,5	4 + 4
Aeronautic class	0,5 + 0,5	1 + 1	2,5 + 2,5
. Size mm and weight Kg with min. throat depth	450 x 1050 x h 1750 600	450 x 1050 x h 1750 600	650 x 1500 x h 2100 1250